



SOPRASMART ISO HD 180

TECHNICAL DATA SHEET 140218SCAN1E (supersedes -1304092SCAN1E)

DESCRIPTION

SOPRASMART ISO HD 180 is a high performance support panel composed of SBS modified bitumen membrane with of a non-woven polyester reinforcement, factory-laminated on a HD polyisocyanurate insulation board. The surface is covered with a thermofusible film.

INSTALLATION

BITUMEN

SOPRASMART ISO HD 180 panel is intalled in a bed of hot bitumen applied with a mop.

ADHESIVE

SOPRASMART ISO HD 180 panel is adhered with adhesive COLTACK or DUOTACK.

MECHANICALLY FASTENED

SOPRASMART ISO HD 180 panel is mechanically fastened to steel deck with SOPRAFIX screws and plates.

- Mechanical fasteners must be installed on the distinctive line of the membrane side selvedge.
- On a steel deck, fasteners must be installed on the upper part of the steel ribs. Install membranes perpendicular to the ribs.
- * For more details about the required number of adhesive or mechanical fasteners, consult the Wind Uplift Resistance Testing reports according to Canadian standard CSA A123.21-10 or publications according to FM 4470 (RoofNav Database) including recommendations for corners and perimeters listed in the PLPDS 1-29 from Factory Mutual.

DUO SELVEDGE

Over the entire width of **DUO SELVEDGE**, 60 % of the surface is self-adhesive, which protects components under the base sheet. The remaining surface of the selvedge (40 %) is covered by a thermofusible plastic film to seal overlap by heat-welding with a propane torch or with the **SOPRAMATIC** automatic hot-air welder.

FOR COMPLETE INFORMATION ON PRODUCT INSTALLATION, PLEASE CONSULT YOUR SOPREMA REPRESENTATIVE.

PACKAGING

Specifications	SOPRASMART ISO HD 180
Total thickness (Membrane & Board)	15 mm (19/32 in)
Membrane reinforcement	Non-woven polyester
Insulation dimensions	0.914 m x 2.44 m (3 ft x 8 ft)
Total weight	4.5 kg/m² (1.0 lb/ft²)
Selvedge width	75 mm (3 in)
Surface	Thermofusible film
Underface	Polyisocyanurate HD
Units per skid	70

(All values are nominal)











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PROPERTIES

Properties	Standards	Membrane
Membrane thickness	-	2.2 mm (86.6 mil)
Breaking strength, MD/XD	CAN/CGSB-37.56-M, 9 th draft	17.0 / 12.5 kN/m
Ultimate elongation, MD/XD	CAN/CGSB-37.56-M, 9 th draft	60 / 65 %
Tear strength	ASTM D5601	60 N
Cold bending - Initial - 90 days at 70 °C	CAN/CGSB-37.56-M, 9 th draft	-30 °C (-22 °F) -30 °C (-22 °F)

(All values are nominal)

Properties	Standards	POLYISO
Board thickness	-	12.7 mm (1/2 in)
Thermal resistance (R-Value) at 24 °C (75 °F)	ASTM C 518	RSI 0.44 (R-2.5)
Compressive strength	ASTM D 1621	> 689 kPa (90 psi)
Dimensional stability	ASTM D 2126	< 0.5 % linear change
Water absorption	ASTM C 209	< 3 % volume
Resistance to mold	ASTM D 3273	Passed

(All values are nominal)





