

PARADIENE 20 TS SA F



Commercial Product Data Sheet

Product Description

Paradiene 20 TS SA F is a uniquely designed, high performance, self-adhesive, modified bitumen base ply designed for use in homogeneous multi-layer modified bitumen roof membrane systems. Paradiene 20 TS SA F consists of a lightweight random fibrous glass mat impregnated and coated with an elastomeric styrene-butadiene-styrene (SBS) modified bitumen. The top surface is covered with a perforated plastic burnoff film. The unique back surface design consists of factory applied, self-adhesive stripes combined with a proprietary acrylic coating between the stripes, which provides for uniform bonding of 50% of the total surface area of the sheet.

Product Uses

Paradiene 20 TS SA F is the first ply of all semi-adhered Siplast Paradiene 20 TS SA F/Paradiene 30 TG Systems. It is lapped 3 inches (7.6 cm) on sides and ends. End laps require heat welding. An alternative to the standard end lap method is seaming end joints using a 12-inch (30.4 cm) wide strip of Paradiene 20 TG. Paradiene 20 TS SA F is designed for direct application to approved insulations, DensDeck Prime®, primed structural concrete decks, and other approved substrates. Paradiene 20 TS SA F can only be used as a self-adhesive base ply in multi-layer roof systems with a torch applied finish layer of Paradiene TG, Veral, or Parafor. Both layers of roofing (Paradiene 20 TS SA F and Paradiene 30 TG) must be applied in the same day. Contact Siplast for specific approval on other product uses.

Product Approvals

Paradiene 20 TS SA F is approved by Underwriters Laboratories as an acceptable substitute for Paradiene 20 TG in all cUL_{us} classification listings and assemblies.

Paradiene 20 TS SA F is approved by FM Approvals (FM Standard 4470) for use as a base ply in Siplast Paradiene 20 TS SA F/Paradiene 30 TG, Paradiene 20 TS SA F/Veral, and Paradiene 20 TS SA F/Parafor Class 1 insulated steel roof deck constructions and insulated and non-insulated concrete roof deck constructions, subject to FM conditions and limitations.

Siplast Roof Systems also have received the approval of many regional and local authorities. Please contact Siplast for specific information as required.

COMMERCIAL PRODUCT INFORMATION

Unit:	Roll		
Coverage:	1.0 Square	(9.3 m ²)	
Coverage Weight Per Square:	Min:	76 lb	(3.7 kg/m ²)
Roll Length:	Min:	33.5 ft	(10.21 m)
Roll Width:	Avg:	3.28 ft	(1.00 m)
Thickness:*	Avg:	98 mils	(2.5 mm)
	Min:	94 mils	(2.4 mm)
Selvage Width:	Avg:	3 in	(76 mm)
Top Surfacing:	Perforated Polyolefin Film		
Back Surfacing:	Adhesive stripes, acrylic coating between the stripes and polyolefin release film		
Selvage Surfacing:	Polyolefin Release Tape		

Packaging: Rolls are wound onto a compressed paper tube. The rolls are placed upright on pallets cushioned with corrugated cardboard and are adhered with adhesive at the labels. The top of the palleted rolls is covered with foiled Kraft paper. The palleted material is protected by a heat shrink polyethylene shroud.

Pallet: 41 in X 48 in (104 cm X 122 cm) wooden pallet
Number Rolls Per Pallet: 25
Number Pallets Per Truckload: 20
Minimum Roll Weight: 76 lb (34.5 kg)

Storage and Handling: All Siplast roll roofing products should be stored on end on a clean flat surface. Care should be taken that rolls are not dropped on ends or edges and are not stored in a leaning position. Deformation resulting from these actions will make proper installation difficult. All roofing should be stored in a dry place, out of direct exposure to the elements, and should not be double stacked. Material should be handled in such a manner as to ensure that it remains dry prior to and during installation.

* Thickness measurement does not include the thickness of the adhesive stripes.

Current copies of all Siplast Commercial Product Data Sheets are posted on the Siplast Web site at www.Siplast.com.

PARADIENE 20 TS SA F

Physical and Mechanical Properties

Property (as Manufactured)	Values/Units	Test Method
¹ Thickness (minimum)	94 mils (2.4 mm)	ASTM D 5147 section 5
¹ Thickness (average)	98 mils (2.5 mm)	ASTM D 5147 section 5
² Peak Load @ 73°F (average)	30 lbf/inch (5.3 kN/m)	ASTM D 5147 section 6
¹ & ² Peak Load @ 0°F (average)	70 lbf/inch (12.3 kN/m)	ASTM D 5147 section 6
² Elongation @ Peak Load, 73°F (average)	3%	ASTM D 5147 section 6
² Elongation @ Peak Load, 0°F (average)	3%	ASTM D 5147 section 6
² Ultimate Elongation @ 73°F (average)	70%	ASTM D 5147 section 6
² Tear Strength (average)	40 lbf (0.18 kN)	ASTM D 5147 section 7
Water Absorption (maximum)	1%	ASTM D 5147 section 9
Dimensional Stability (maximum)	0.1%	ASTM D 5147 section 10
Low Temperature Flexibility (maximum)	-13°F (-25°C)	ASTM D 5147 section 11
³ High Temperature Stability (minimum)	250°F (121°C)	ASTM D 5147 section 15
Coating Thickness - Back Surface (including adhesive stripes)	≥ 40 mils (1 mm)	ASTM D 5147 section 16
Cyclic Fatigue	Paradiene 20 TS SA F, bonded to an acceptable Paradiene 30, Paradiene 40 FR, or Parafor 50 LT cap sheet with an approved method of attachment, passes ASTM D 5849 both as-manufactured and after heat conditioning according to ASTM D5147.	

1. Thickness measurement does not include the thickness of the self-adhesive stripes or release film.
2. The value reported is the lower of either MD or XD.
3. The High Temperature Stability of the self-adhesive bitumen coating is 212°F (100°C).

