



Roll Former Corporation  
 140 INDEPENDENCE LN, CHALFONT, PA. 18914

DWN BY: TJS  
 DATE: 5/12/06  
 APPROVAL: FINAL  
 MATERIALS:  
 STEEL: 26 - 22 Ga  
 COPPER: 12 - 20 Oz  
 ALUMINUM: 0.032" Thk.

TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 FRACTIONAL =  $\pm 1/16"$   
 ANGULAR =  $\pm 5^\circ$   
 MACHINE: VS-150

PART NAME:  
 1" & 1-1/2"  
 PROFILE  
 SIZE A SCALE NONE SHEET 1 OF 1